









# CATALOG SHOWER BASE 2026



📍 8880 NW 24 TERRACE, DORAL FL 33172  
📞 (786) 712-7954 / (786) 318-8753  
📠 (786) 953-5361  
✉ info@a1adecorations.com  
🌐 www.a1adecorations.com



-  Zero water absorption
-  High scratch resistance
-  Resistant to impacts. Rated 45 on the Barcol hardness scale
-  Resistant to temperature change Anti-slip
-  Antibacterial
-  Chemical agents
-  Fully customizable
-  3 mm thickness



The **Stone PLUS** model is the essence of our collection and is characterised by the simplicity of its lines and its square grid. A simple and elegant dish.




 DUPLACH GROUP S.A.U.  
 DUPLACH PLATO DE DUCHA  
 (Nº D&P 01)  
 UNE EN 14527:2006 + A1:2010  
 USO DOMESTICO, PARA LA HIGIENE PERSONAL








▼ TEXTURE SLATE



▼ COLORS



WHITE



BEIGE



MEDIUM GRAY



BLACK

36"x 60"	
WHITE	140600360010010060036
BLACK	140600360040010060036
M. GRAY	140600362240010060036
BEIGE	140600362260010060036

48"x 32"	
WHITE	140480320010010048032
BLACK	140480320040010048032
M. GRAY	140480322240010048032
BEIGE	140480322260010048032









60"x 30"	
WHITE	140600300010010060030
BLACK	140600300040010060030
M. GRAY	140600302240010060030
BEIGE	140600302260010060030

60"x 32"	
WHITE	140600320010010060032
BLACK	140600320040010060032
M. GRAY	140600322240010060032
BEIGE	140600322260010060032



plus



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-  3 mm thickness

GRIDS INCLUDED IN PRICE



STAINLESS STEEL GRID



COLOR GRID

Stainless steel or painted to match color of the base (brushed stainless steel finish optional)

TEXTURES



SLATE

SHOWER DRAIN

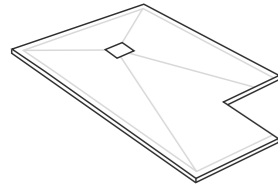


For 2" connection, meeting with the CUPC standards. Included in price



# plus

## CUSTOMIZABLE



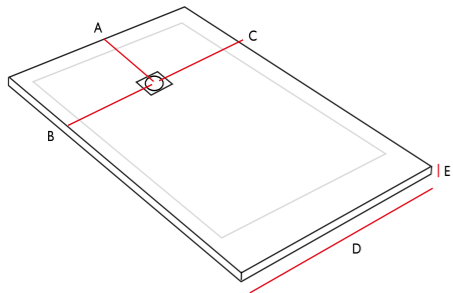
ADAPTABLE TO  
NON-STANDARD  
INSTALLATIONS

ADAPTABLE TO COMPLEX  
SPACES SUCH AS CORNERS,  
COLUMNS AND INCLINED  
WALLS



## OFFD

A = 9"  
B y C = D/2  
E = 1,18"



## SIZES









Length \ Width	36" (914 mm)	42" (1067 mm)	48" (1219 mm)	60" (1524 mm)	72" (1829 mm)	80" (2032 mm)
30" (762 mm)						
32" (813 mm)						
34" (864 mm)						
36" (914 mm)						
42" (1067 mm)						

Please contact us for further information over sizes The manufacturer accepts 5 mm (0.2") variance

Shower bases made from a mix of resin, mineral fillers and gel coat.



# denver

-  Zero water absorption
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-  Resistant to impacts. Rated 45 on the Barcol hardness scale
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-  Chemical agents
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-  3 mm thickness



ISO 9001 BUREAU VERITAS Certification  
ISO 14001 BUREAU VERITAS Certification  
CE DUPLACH GROUP S.A.U. DUPLACH PLATO DE DUCHA (Nº D&P 01) UNE EN 14527:2006 + A1:2010 USO DOMESTICO, PARA LA HIGIENE PERSONAL

LADA COMPLIANT  
UPC  
E EFQM QUALITY EXCELLENCE



The **Stone DENVER** model is an innovative design that combines style, functionality, and practicality.

▼ TEXTURE SMOOTH



▼ COLORS



WHITE



BEIGE



MEDIUM GRAY



BLACK

36"x 60"	
WHITE	180600360010022060036
BLACK	180600360040022060036
M. GRAY	180600362240022060036
BEIGE	180600362260022060036

48"x 32"	
WHITE	180480320010022048032
BLACK	180480320040022048032
M. GRAY	180480322240022048032
BEIGE	180480322260022048032









60"x 30"	
WHITE	180600300010022060030
BLACK	180600300040022060030
M. GRAY	180600302240022060030
BEIGE	180600302260022060030

60"x 32"	
WHITE	180600320010022060032
BLACK	180600320040022060032
M. GRAY	180600322240022060032
BEIGE	180600322260022060032



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-  3 mm thickness

## GRIDS INCLUDED IN PRICE



STAINLESS STEEL GRID



COLOR GRID

Stainless steel or painted to match color of the base (brushed stainless steel finish optional)

## TEXTURES



SMOOTH

## SHOWER DRAIN



For 2" connection, meeting with the CUPC standards. Included in price

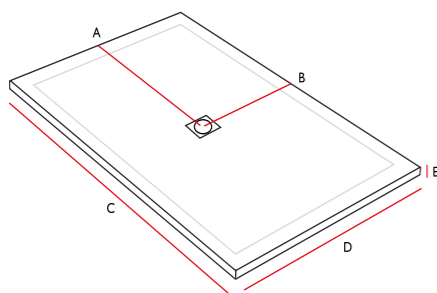


# denver



## CD

A = C/2  
B = D/2  
E = 1,18"



## SIZES









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30" (762 mm)						
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42" (1067 mm)						

Please contact us for further information over sizes The manufacturer accepts 5 mm (0.2") variance

Shower bases made from a mix of resin, mineral fillers and gel coat.





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The **Stone BOSTON** model features a contemporary design with an elegant central drain, combining functionality with a minimalist, sophisticated finish for any bathroom.

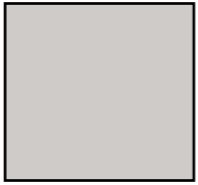
▼ TEXTURE SLATE



▼ COLORS



WHITE



BEIGE



MEDIUM GRAY



BLACK

36"x 36"	
WHITE	190360360010010036036
BLACK	190360360040010036036
M. GRAY	190360362240010036036
BEIGE	190360362260010036036

36"x 48"	
WHITE	190480360010010048036
BLACK	190480360040010048036
M. GRAY	190480362240010048036
BEIGE	190480362260010048036

36"x 60"	
WHITE	190600360010010060036
BLACK	190600360040010060036
M. GRAY	190600362240010060036
BEIGE	190600362260010060036









48"x 32"	
WHITE	190480320010010048032
BLACK	190480320040010048032
M. GRAY	190480322240010048032
BEIGE	190480322260010048032

60"x 30"	
WHITE	190600300010010060030
BLACK	190600300040010060030
M. GRAY	190600302240010060030
BEIGE	190600302260010060030

60"x 32"	
WHITE	190600320010010060032
BLACK	190600320040010060032
M. GRAY	190600322240010060032
BEIGE	190600322260010060032

# boston

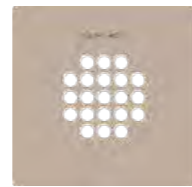


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-  Resistant to temperature change Anti-slip
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-  Resistant to chemical agents
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## GRIDS INCLUDED IN PRICE



STAINLESS STEEL GRID



COLOR GRID

Stainless steel or painted to match color of the base (brushed stainless steel finish optional)

## TEXTURES



SLATE

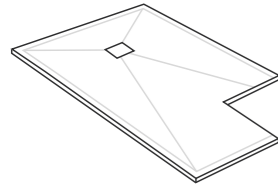
## SHOWER DRAIN



For 2" connection, meeting with the CUPC standards. Included in price

# boston

## CUSTOMIZABLE



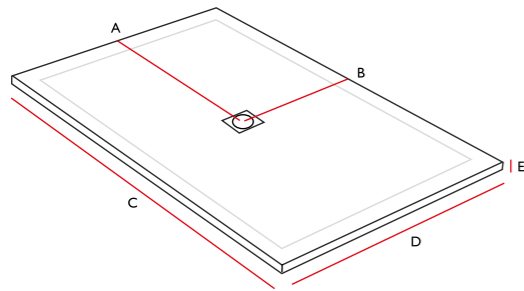
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SPACES SUCH AS CORNERS,  
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WALLS



## CD

A = C/2  
B = D/2  
E = 1,18"

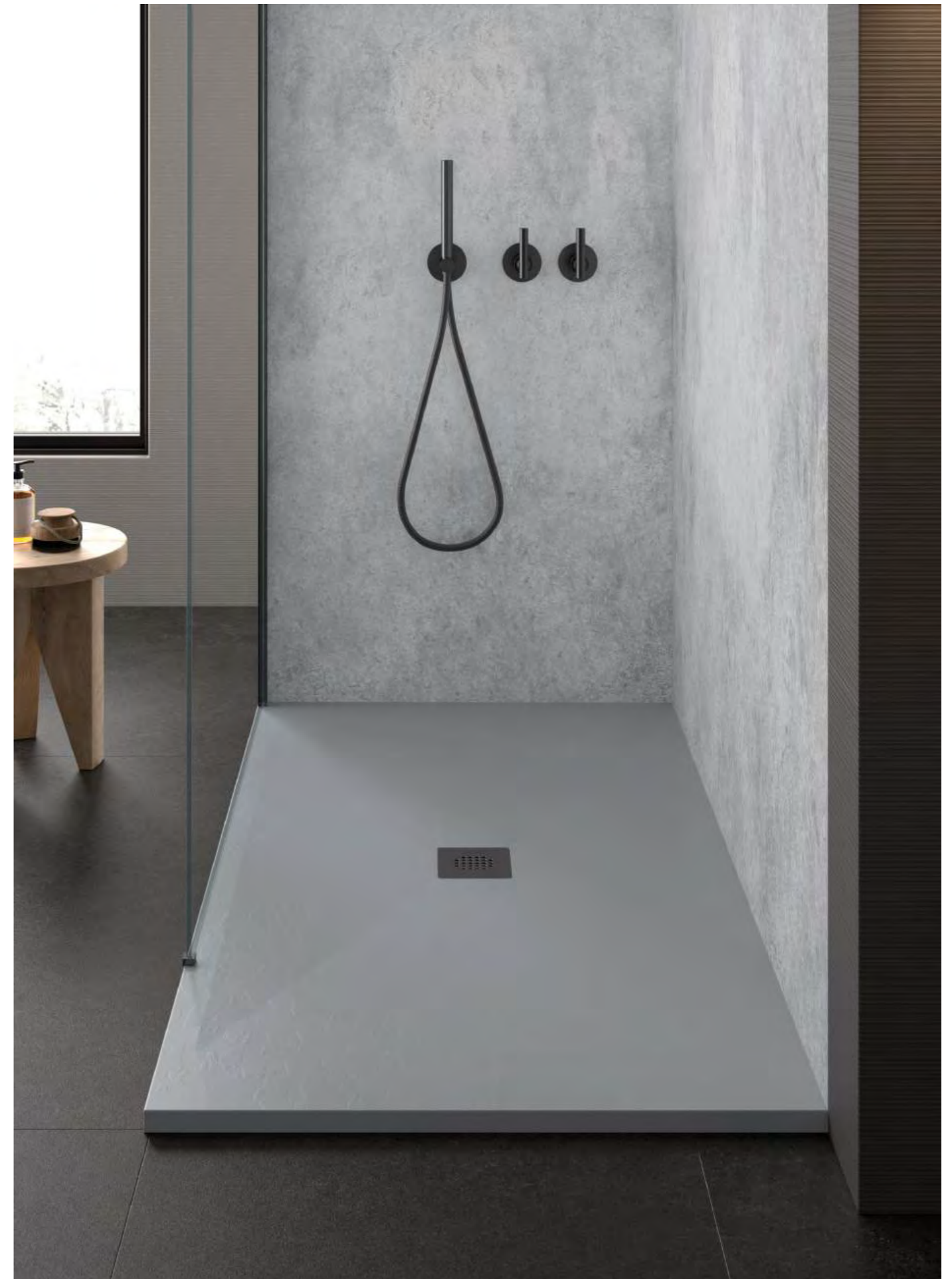


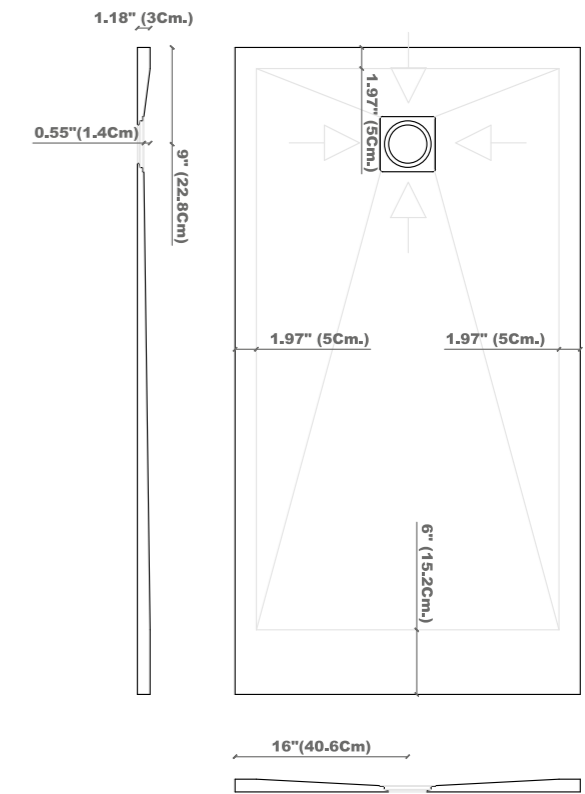
## SIZES

Length \ Width	36" (914 mm)	42" (1067 mm)	48" (1219 mm)	60" (1524 mm)	72" (1829 mm)	80" (2032 mm)
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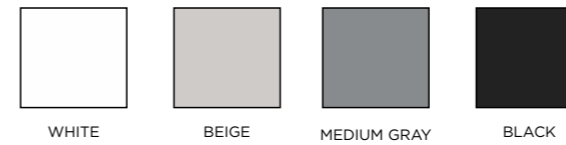
Please contact us for further information over sizes The manufacturer accepts 5 mm (0.2") variance

Shower bases made from a mix of resin, mineral fillers and gel coat.





▼ COLORS



SHOWER DRAIN



For 2" connection, meeting with the cUPC standards. Included in price

TEXTURES



SLATE

GRIDS INCLUDED IN PRICE



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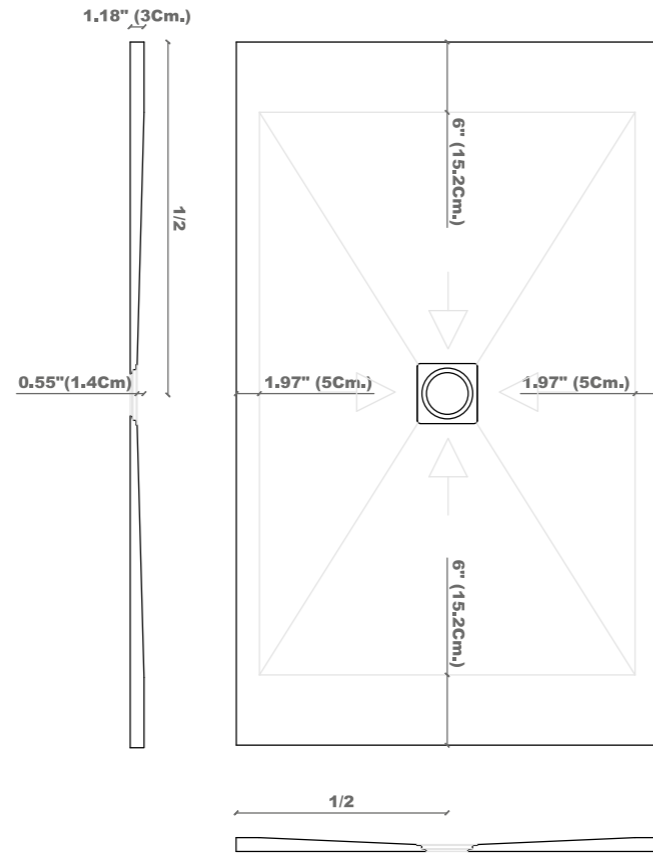
COLOR GRID

Stainless steel or painted to match color of the base (brushed stainless steel finish optional)

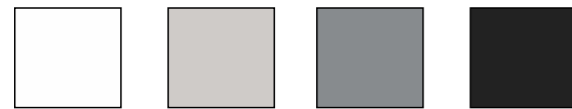
SIZES

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30" (762 mm)						
32" (813 mm)						
34" (864 mm)						
36" (914 mm)						
42" (1067 mm)						

TECHNICAL DATA SHEET  
boston



▼ COLORS



WHITE BEIGE MEDIUM GRAY BLACK

SHOWER DRAIN



For 2" connection, meeting with the cUPC standards. Included in price

TEXTURES



SLATE

GRIDS INCLUDED IN PRICE

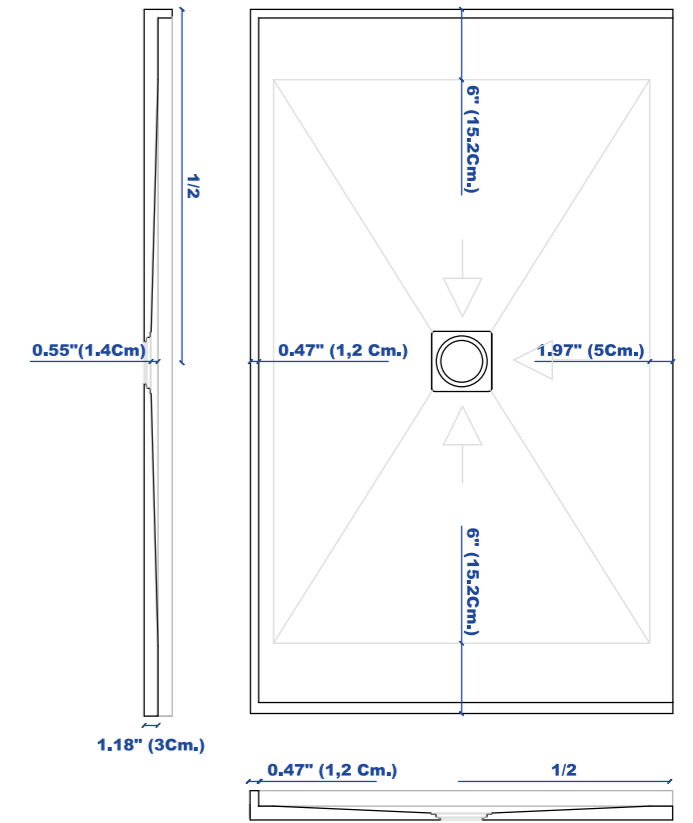


STAINLESS STEEL GRID COLOR GRID  
Stainless steel or painted to match color of the base (brushed stainless steel finish optional)

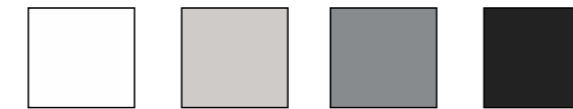
SIZES

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TECHNICAL DATA SHEET  
denver



▼ COLORS



WHITE BEIGE MEDIUM GRAY BLACK

SHOWER DRAIN



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TEXTURES



SMOOTH

GRIDS INCLUDED IN PRICE



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30" (762 mm)						
32" (813 mm)						
34" (864 mm)						
36" (914 mm)						
42" (1067 mm)						

# Shower Bases Installation Instructions

Versión ENG NA-FEB/23 Ref.- P. Glue

**DO NOT INSTALL THIS FIXTURE AGAINST A WALL UNLESS THE APPROPRIATE FLANGE IS FIRST INSTALLED**



**ATTENTION**  
THIS PRODUCT MUST BE INSTALLED BY A QUALIFIED PLUMBER. MAINTAIN THE SURFACE OF THE BASE PROTECTED AT ALL TIMES DURING THE INSTALLATION. THIS PACKAGING BOX CONTAINS FOAM FILM YOU CAN USE TO PROTECT THE BASE DURING THE INSTALLATION ALONG WITH THE BOX LID. PLACE THE FOAM FILM ON THE SURFACE OF THE BASE AND THEN THE BOX LID ON THE FOAM FILM BEFORE INSTALLING, ENSURE TO REMOVE ANY STAPLE FROM THE BOX LID BEFORE USE. ALSO, WATCH FOR SCREWS, STAPLES, DIRT, OR OTHER DEBRIS THAT CAN FALL ON TO THE BASE AND WILL POSSIBLY CAUSE SCRATCHES IF STEPPED ON.

**2 People Required**

**Before you begin**

**MATERIALS AND TOOLS**

**Included:** Tile Flange (x2, x1), Tape Measure, Spirit Level, Flexible Cement Glue (Recommended for installation on concrete floors), Notched trowel, Polyurethane Glue, Drain.

**Protective Gloves, Safety Glasses, Hand Screwdriver**

## IMPORTANT - STORE BASE ON FLAT PRIOR TO INSTALLATION

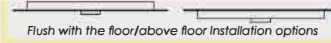
**READ ENTIRELY THE INSTRUCTIONS. FOLLOW LOCAL PLUMBING AND BUILDING CODES**

Prior to installation, the shower base must be checked thoroughly for defects. In the unlikely event that the product has a defect, it must not be installed.

The manufacturer will not be held responsible for the costs of removal or replacement of a shower base or any other costs incurred as a result of the shower base having a defect if said defect was identifiable prior to installation.

**INSTALLATION OF THE SHOWER BASE WILL BE TREATED AS ACCEPTANCE OF QUALITY.**

Place the shower base on a flat level surface.



Using a spirit level, ensure that all outer edges of the shower base are flat and level as per figure 1.

If any of the levels cannot be corrected when embedding the shower base, then it may be twisted or distorted. If this is the case, then the shower base must not be installed and should be returned to the retailer for replacement.



Figure 1

## INSTALLATION

**This product must be installed by a qualified plumber. It is the installer's responsibility to ensure a proper installation, a trouble-free water evacuation and a total watertightness.**

Note that this shower base is suitable for installation on both concrete and wooden floors (never on sand only). If fitting to a wooden floor, it is recommended that the ground be made from wood resisting delamination under humid conditions.

Recommended installation:

1.- Before installing the shower base:

1.1.- Install the tile flange to the base and seal the corners with polyurethane glue as per Figure 2.

1.2.- Then install the shower drain to the shower base. Drain can not arise from the surface otherwise it will not flow properly.



Figure 3a



Figure 3b

**Do not install this fixture against a wall unless the appropriate flange is first installed.**

2.- For the perfect installation of the shower base, it is necessary to create a completely level surface, smooth and dry.

a) For concrete floors:

Pour flexible cement glue for porcelain stoneware tiles on the concrete floor. Spread evenly with a notched trowel as per figure 3a.

b) For wooden floors:

Use polyurethane glue on the wooden floor as per figure 3b.

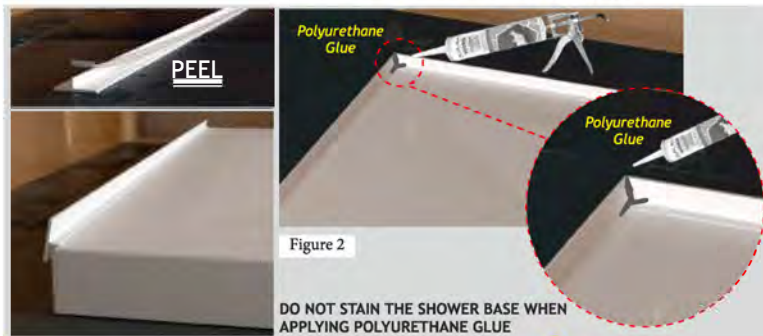
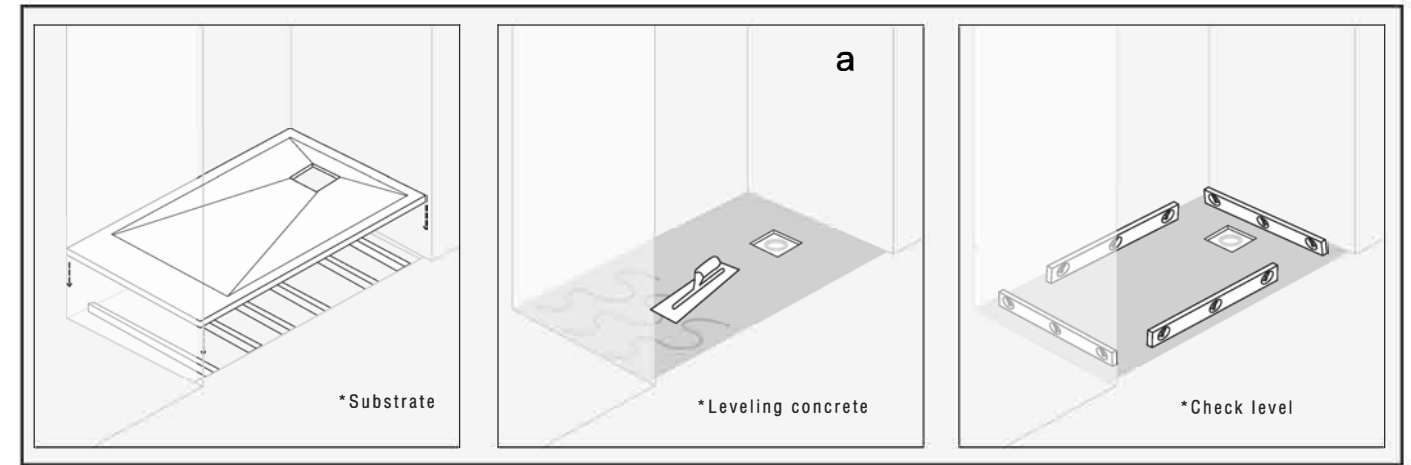


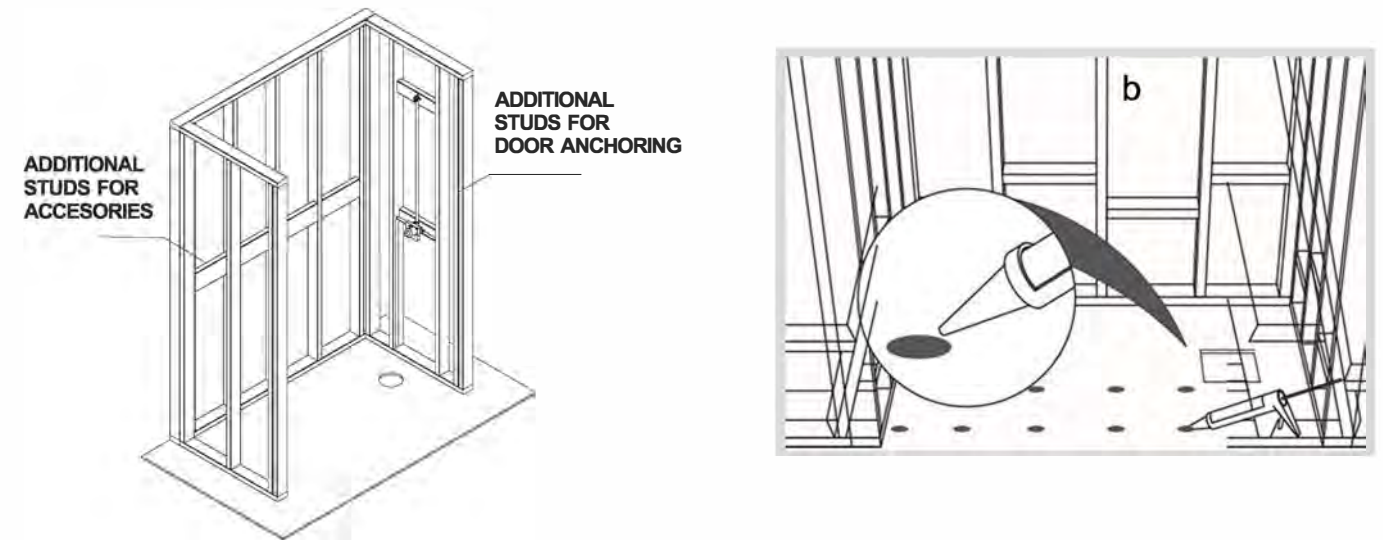
Figure 2

DO NOT STAIN THE SHOWER BASE WHEN APPLYING POLYURETHANE GLUE

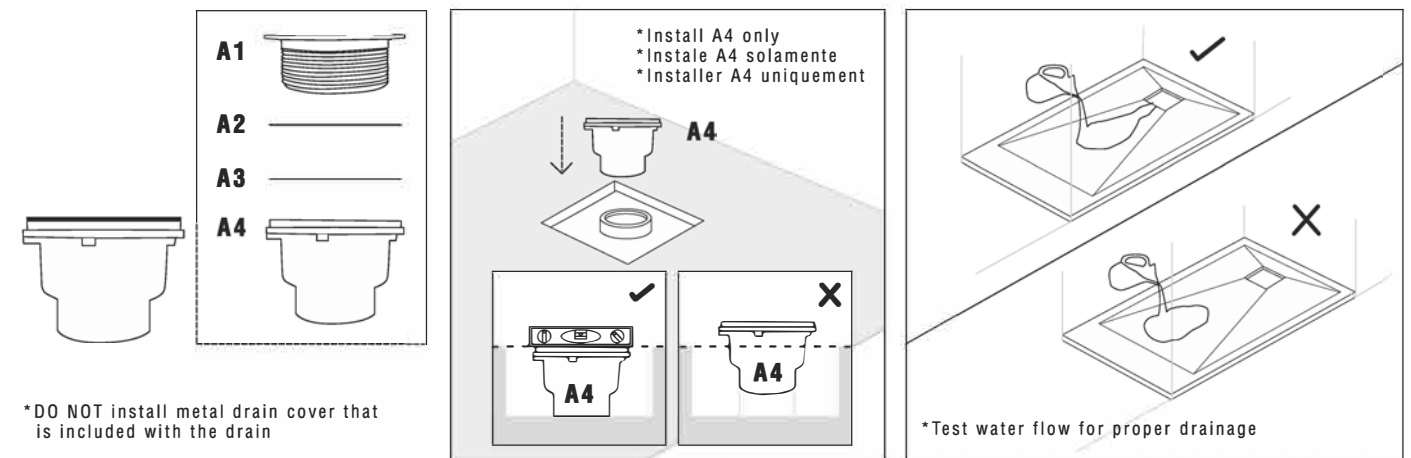
**The floor structure must be strong enough to support the weight of the shower base in use.**



Note that this shower base is suitable for installation on both concrete and wooden floors (Never on sand only), if fitting to a wooden floor, it is recommended that the ground be made from wood resisting delamination under humid conditions. For the perfect installation of the shower base completely level surface, smooth and dry.  
a) For concrete floor: Pour flexible cement glue for porcelain stoneware, spread evenly with a notched trowel  
b) For wooden floors, use polyurethane glue on the wooden floors



## DRAIN CONNECTION



\*DO NOT install metal drain cover that is included with the drain

\*Test water flow for proper drainage

**The floor structure must be strong enough to support the weight of the shower base in use.**

3.- Spread polyurethane glue on the underside of the shower base due to be in contact with the floor area as per figure 4.  
 4.- Settle the shower base into final position and tap level as per figure 5.  
 5.- Allow the adhesive to set before applying any further weight to the shower base.  
 6.- Now that the shower base is in final position, place the drain cover on the base.  
 7.- Before proceeding any further, the shower base must be checked for proper drainage with good water volume poured on to all shower base areas.  
 If the shower base fails to drain water suitably, then double check that it is level. If the base is level and still fails to drain water, then there may be a blockage in the drainage pipe.  
 In the unlikely event that the base is faulty, the installation must be halted and the shower base returned to the supplier for replacement.  
**Tiles/panelling/shower doors/screens or any other fixtures relating to the shower area must not be fitted if the shower base has a fault.**  
 The shower base may not properly drain with integral siphon drains if a second siphon is installed.  
 8.- It is the installer's responsibility to ensure a total watertightness. For that purpose, it is recommended to seal the joints, reinforce the flange and the shower drain body with a suitable waterproof caulking without affecting the product features. Oil based caulking, plumber's putty and polyurethane glue are not recommended.  
 Do not use the shower base within the first 24 hours after installation.

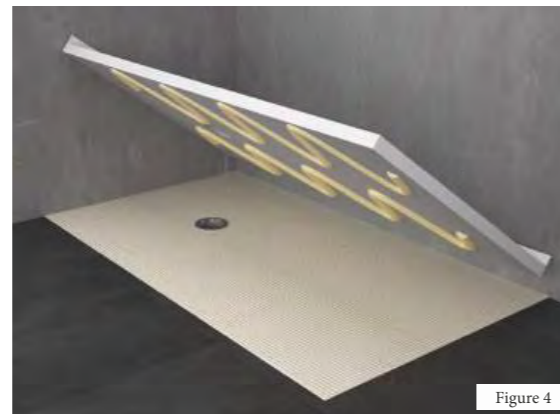


Figure 4



Figure 5



**CHECK THAT THE SHOWER BASE DRAINS PROPERLY.**

**IF IN DOUBT, CONTACT YOUR SUPPLIER**



FINAL RESULT

**MAINTENANCE**



Clean regularly with a PH Neutral detergent, rinse abundantly with water until there is no residue of detergent and dry.



To remove any residue, simply wipe with a soft clean cloth and PH neutral detergent. Rinse with abundant water.



Avoid the use of scouring sponges as well as alcohol, solvents, acid or abrasive products.

plus - boston



denver



## INSTRUCTIONS FOR CUTTING

 **ATTENTION: Read and follow entirely all the steps**

### CUTTING AREA // HOW TO CUT

Shower bases can be cut on site along its length with a diamond blade as long as the cutting area does not invade the internal rectangle (in yellow) which guarantee the slopes and consequently the drainage system will not be affected. The shower base must be cut preferably on the bottom area.

**Be aware of make room for tile flange installation on all sides where it will be installed.**

\*\* Notice it will be necessary to apply filler and painting on the cut edge if it is visible.

\*\* If a bigger or different cut is required, please, contact us for further instructions.

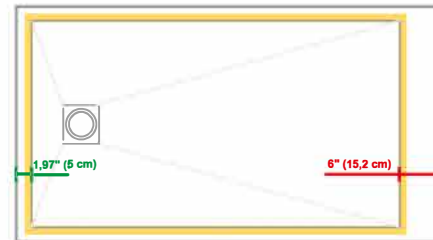
\*\* Cuttings along its width cannot be made on site. Please, contact us for further instructions.



**MAKE SURE SIDE BEING CUT BE THE ONE RECESSED AGAINST THE WALL**

#### PLUS

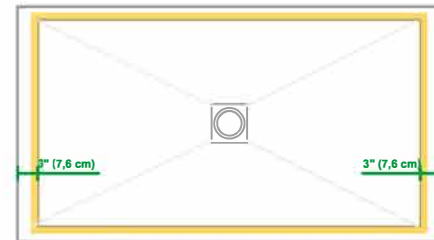
If the bottom area is 6"



Following these instructions, there is a tolerance suitable for cutting of 6" on the bottom area (red) and 1.97" on the upper

#### BOSTON

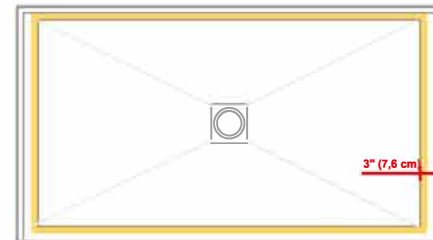
If the short frame measures 3"



Following these instructions, there is a tolerance suitable for cutting of 3" (green) on the bottom area and 3" (green) on the upper area.

#### DENVER

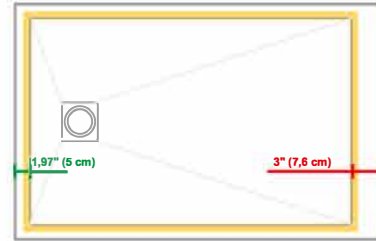
If the short frame measures 3"



Following these instructions, there is a tolerance suitable for cutting of 6" on the bottom area (red).

#### PLUS

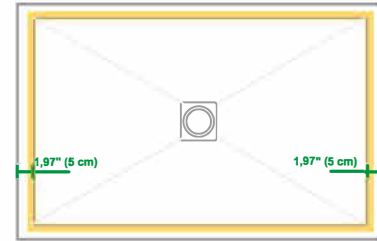
If the bottom area is 3"



Following these instructions, there is a tolerance suitable for cutting of 3" on the bottom area (red) and 1.97" on the upper

#### BOSTON

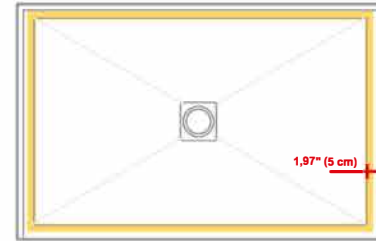
If the short frame measures 1,97"



Following these instructions, there is a tolerance suitable for cutting of 1,97" (green) on the bottom area and 1,97" (green) on the upper area.

#### DENVER

If the short frame measures 1,97"



Following these instructions, there is a tolerance suitable for cutting of 3" on the bottom area (red).



**Attention: It is the installer's responsibility to ensure a proper sealing and drainage of the shower base. Cuttings and any other modifications made to the product are not covered by the warranty.**

## INSTRUCTIONS FOR CUTTING

 **ATTENTION: Read and follow entirely all the steps**

### TOOLS AND MATERIALS REQUIRED



Circular Saw



Diamond Blade



Rule



Pencil



Ruler



Masking Tape



1

Prepare the work area by installing wooden slats over chocks to prevent the cutting tool from damaging the floor.



2

Measure and mark the cut area. Draw the line using a ruler on the top side of the shower base.



3

Use masking tape to protect the cutting area where the circular saw passes to avoid scratching.



**Attention: It is the installer's responsibility to ensure a proper sealing and drainage of the shower base. Cuttings and any other modifications made to the product are not covered by the warranty.**

4

Cut the area using an appropriate tool and make sure the cut is clean and continuous.

## WARRANTY-SHOWER TRAYS: REGULATION

This declaration applies to any shower tray sold by DUPLACH GROUP SAU within the territory of the United States of America, Canada and the Caribbean.

This document explains the warranty for shower trays purchased from DUPLACH GROUP SAU by a certain DISTRIBUTOR, SELLER, SELLER BY MAJOR OR STOREKEEPER of DUPLACH GROUP SAU based in the USA, Canada or the Caribbean, being a direct B2B customer of DUPLACH GROUP SAU, in accordance with the conditions described below. This guarantee extends exclusively to the first buyer for retail sale and is not transferable. The original sales receipt must be available to exercise warranty.

DUPLACH GROUP SAU shall not assume or handle any claim or request from end consumers (hereinafter "the user")

DUPLACH GROUP SAU will act through its distributors, sellers, wholesalers or stockists based in the USA, Canada or the Caribbean exclusively.

**DUPLACH GROUP SAU guarantees its products, according to the European regulations, against manufacturing defects, as long as they have been installed correctly (according to the current standard and the instructions and catalogue indicated for assembly, maintenance and upkeep) and have been used correctly and as intended in their design.**

**The warranty duration of shower trays, for USA, Canada and Caribbean is five (5) years from the date of invoice or purchase receipt.** If the product is an exhibitor or demonstration model for retailers, the warranty will only apply for two (2) years from the date of invoice.

Fungible goods (valves, grilles, flange kits, sealing corners, polyurethane glue, rubber parts, gaskets, etc.) are not covered by this warranty.

The following are **excluded from this WARRANTY:**

- Damages resulting from transport
- Damages resulting from an improper storage or stacking of the product. Shower bases made by DUPLACH GROUP must be stacked (stored) flat (horizontal) all the time to benefit from this warranty. Otherwise, any derived damage will be out of warranty. Please refer to the Instructions for proper storage of the product.
- Damages resulting from drilling the shower base. Shower bases made by DUPLACH GROUP can NOT be drilled, screwed or perforated (eg for anchors or fixtures). Otherwise, any derived damage will be out of warranty. However, under the installer's responsibility and exempting DUPLACH GROUP SAU from the application of this warranty, the product may be drilled following the instructions and using the components of the drilling kit supplied by DUPLACH GROUP SAU.
- Damages resulting from incorrect installation, handling or repairs by personnel not authorized by DUPLACH GROUP SAU, as well as damage from natural wear, improper treatment and incorrect use and maintenance inappropriate, abnormal or different from the usual use and/or indicated in this warranty, the installation instructions or reference catalogue. **This product must be installed by a qualified installer. It is the responsibility of the installer to ensure a proper installation, a correct water evacuation and a total watertightness.**
- Damages caused by dirt, lime, screws, staples, debris and other physical, chemical or electromechanical defects.
- Damages or losses due to any natural calamity such as fire, earthquakes, floods, thunder, thunderstorms, etc.

- Damages which, objectively, cannot be attributed to the manufacturer
- Variations in the product image: namely, small variations between the catalogue or website images and the actual colour or printing of the product itself.

In the case of shower bases, check the measurements, color, etc. before installation. Claims for these causes will not be accepted once installed.

In the case of shower bases, before completing the tiling and fixing another element to the shower base, the installer must check that the installation is correct **and verify that the shower base drains perfectly.**

**If this verification is not carried out correctly, DUPLACH GROUP SAU will not bear the costs of replacing the elements installed in the shower base, such as tiles, panels, shower doors, shower screens or any other element related to the shower area.**

**The installation of the shower base will be considered as quality acceptance. In the unlikely event that the shower base is defective, the installation must be interrupted and the shower base returned to the supplier for replacement. Tiles/panels/shower doors/screens or any other element related to the shower area should not be installed if the shower base has a defect.**

### MODIFICATIONS MADE TO THE SHOWER BASE

- **Cuts on-site made to the shower bases by the installer will NOT be covered by this WARRANTY. Please refer to the warranty, the installation instructions and the reference catalogue for specifications and limitations related to cutting on-site.**
- **If the warranty, the installation instructions and the reference catalogue have not been followed, the WARRANTY will be automatically cancelled.**

### WARRANTY SERVICE

In order to obtain the service provided under this guarantee during regular working hours, the user must contact the seller or distributor who sold the part to him. DUPLACH GROUP SAU will provide you with the warranty service described above when the following conditions are met:

1. Failure is of the nature or type covered by the warranty
2. The user has informed a DISTRIBUTOR, SELLER, WHOLESALER OR AUTHORIZED STORER, Agent or Service Guarantee Department based in the USA, Canada or Caribbean, of the nature of the problem, during the warranty period.
3. Conclusive evidence (example, serial number or proof of purchase, displaying images, etc.) has been provided to the DISTRIBUTOR, SELLER, WHOLESALER OR AUTHORIZED STORER, Agent or Service Guarantee Department as long as the failure occurred or was discovered within the warranty period.
4. A person from an authorized independent service or company representative has been authorized to inspect the product during regular business hours, within a reasonable time since the user reported the problem.

**Products are not eligible for return to DUPLACH GROUP SAU** if the following conditions are met:

1. The product has been previously installed, perforated, permanently marked, painted or, in one way or another, altered in its original condition.
2. The product degrades due to external storage or exposure, resulting in discoloration.

3. Product is defective due to poor storage.

4. The product is equipped with accessories or options that are not DUPLACH.

5. The product is not installed by a qualified installer.

The WARRANTY allows DUPLACH GROUP SAU to either repair or replace the product according to the best solution for the defective product. The guarantee obligation of DUPLACH GROUP SAU will be fulfilled in the event of an offer for replacement or repair.

The buyer's refusal to accept the offer terminates the guarantee obligation of DUPLACH GROUP SAU. **product replaced or repaired during the warranty period will be covered by the original warranty period.**

This warranty applies to products sold by DISTRIBUTORS, SELLERS, WHOLESALERS OR AU STOCKISTS within the territories of the USA, Canada or the Caribbean. Sales made from this area to a site outside this area are not included in the scope of this warranty unless expressly authorized by DUPLACH GROUP SAU.

**This guarantee does not cover labor or transport costs or damages, whatever they may be in whole or in part in the installation, removal, reinstatement, repair or replacement of an or part of DUPLACH GROUP SAU, as well as any incidental or consequential damages, € losses, all direct or indirect arising from any cause whatsoever.**

In relation to this guarantee, DUPLACH GROUP SAU shall only communicate with authorized DISTRIBUTORS, SELLERS, WHOLESALERS OR STOCKISTS, never with the final customer. However, DUPLACH GROUP SAU may exceptionally collaborate with its authorized DISTRIBUTORS, SELLERS, WHOLESALERS OR STOCKISTS to solve the problem.

**This statement shall be constructed and governed in accordance with the Laws of Spain. The jurisdiction for any possible dispute shall be law courts of the city of Cordoba (Spain).**

## EUROPEAN RULES ON THE MANUFACTURE OF SHOWER TRAYS

Since 1 May 2012, manufacturers of household shower trays have been obliged to market their products at the European level with the CE marking according to EN 14527, since the CE marking indicates the conformity of the product with EU legislation and allows the free movement of products within the European Economic Area.

By adding the CE marking to a product, the manufacturer declares the conformity of that product with the required legal requirements and ensures its validity for placing on the European market. The CE marking is therefore considered as the passport for trade in the product within the countries of the European Union.

AIMPLAS carries out the necessary tests to obtain the CE Marking in this type of medical devices, collaborating with companies in the fulfillment of the requirements of the regulation in the following fields:

**Suitability for cleaning:** The appearance of the surface, and the water evacuation capacity of the shower tray are evaluated.

**Durability:** The stability of the bottom of the shower tray subjected to a static load is evaluated, as well as the behavior of the surface of the shower tray to the attack of certain chemicals and stains of common products in a bathroom.

The resistance of the shower tray to sudden temperature changes is also evaluated, using cold water at 15°C and hot water at 90°C.

## APPLICABLE LEGISLATION:

As we indicated earlier, the CE marking rules for medical devices are EU Regulation 305/2011 on construction products. This is affected by the key features found in the harmonised standards: UNE-EN 14527:2006+A1:2010: Shower trays. UNE-EN 14428:2016: Shower screens.

## WHAT DOES THE CE MARKING OF SHOWER SCREENS AND TRAYS REQUIRE THE MANUFACTURER TO DO?

In the case of shower screens and shower trays, as in many cases of construction products, the CE marking requires the existence of a production control system as an evaluation process. This means that the manufacturer must implement a production control system in his factory and carry out type tests. The manufacturer may carry out the tests himself or subcontract the tests to an accredited laboratory. Once these procedures have been carried out, the manufacturer may issue the declaration of performance of his product and shall label it with the CE mark.

## WHAT DOCUMENTS ARE REQUIRED TO OBTAIN THE CE MARKING OF SHOWER PLAYS AND SCREENS?

Harmonised standards for shower trays and bulkheads require an in-house production control system. The documents required are:

Documentary control.

Manufacturing control.

Procurement management.

Traceability.

No Conformities.

The factory production control system is compatible with a quality system under the EN-ISO 9001, with 100% based on the ISO itself, adding the requirements required by the application standard (EN 14527 for shower trays and EN 14428 for shower screens).

The manufacturer must have a technical construction file defining the requirements applicable to his product in order to bring the product into conformity with each standard applicable to it. Among others, the following documents must be provided:

Technical description.

Calculations and tests.

Design plans.

Finally, the manufacturer must draw up the EC declaration of performance and labelling in a standardized format.